

Work Order ID 71015

Tuesday, June 21, 2011 8:49:48 AM



Page 1

Item ID: D3265-041

Accept



Setup Start



Revision ID:

Item Name: Basket Base Assembly

Stop



Start Date: 6/21/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/27/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

H

Date: 7-06-21

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3265

Rev C

100



Large Fab

Weld per dwg A/R S.S. rod Batch: *M114649* 0.00
Large Fab

Memo

0.00

M 11.09.14

PMB/EL 11/09/16

Large Fab

1-Drill hole in D3265-3 as per Dwg D3265 *** Only if assemble with D3267-041/043 Lid
2-Remove all markings from material per sheet 2 note 10. ***
3-Weld as per Dwg D3265 using DT9444 Deburr as required
4-cut mesh

110



QC

Quality Control

QC9- Inspect visual per QSI004- Fusion Welds 0.00

Memo

0.00

Rpl 11.09.16

120



QC

Quality Control

QC6- Inspect dimensions to drawing 0.00

Memo

0.00

S 11/02/19

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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NOTE: Date & initial all entries

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130 | White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum | 0.00 | | | | | | | |
| | | | | | | | | | |
| Powdercoat | | | | | | | | | |
| Powder Coating | | | | | | | | | |
| <i>MU 8439</i> | | | | | | | | | |
| | Memo | 0.00 | | | | | | | |
| | 1ST COAT: | | | | | | | | |
| | START TIME: | | | | | | | | |
| | OVEN TEMPERATURE: | | | | | | | | |
| | FINISH TIME: | | | | | | | | |
| | ****if necessary**** | | | | | | | | |
| | 2ND COAT: | | | | | | | | |
| | START TIME: | | | | | | | | |
| | OVEN TEMPERATURE: | | | | | | | | |
| | FINISH TIME: | | | | | | | | |
| 140 | QC3- Inspect Part Finish | 0.00 | | | | | | | |
| | | | | | | | | | |
| QC | | | | | | | | | |
| Quality Control | | | | | | | | | |
| | Memo | 0.00 | | | | | | | |

*IXD M-11/09/19**1 BR 11-9-20*

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start




QC:

Date:

SPC (Y/N):

Date:

Stop

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|---|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 150 | | 0.00 | | | | | | | |
|  | Small Fab | | | | | | | | |
| Small Fab | Memo | 0.00 | | | | | | | |
| Small Fab | Seal support gusset seam with White Sikaflex-291 | | | | | | | | |
| | Batch: 7118393 | | | | | | | | |
| | Expiry date: 6/21/05 | | | | | | | | |
| 160 | QC5- Inspect part completeness to step on W/O | 0.00 | | | | | | | |
|  | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |
| 170 | Identify as per dwg & Stock Location: C-A | 0.00 | | | | | | | |
|  | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | w/o 71013 | | | | | | | | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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Tuesday, June 21, 2011 8:49:48 AM

Page 4

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Start Date: 6/21/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/27/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

180

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/9/2011
mf
11-09-20

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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NOTE: Date & initial all entries

Tuesday, June 21, 2011 8:49:54 AM

Parent Item: D3265-041




Parent Item Name: Basket Base Assembly

Start Date: 6/21/2011**Required Date: 6/27/2011**

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:C Re-Format 05-11-03 JLM
IPP Rev:D 08-09-10 revC as per dwg (ecn 08-524) DD verified by:EC IPP
RevE: as per DEO DD 10.09.12 verified by:EC IPP RevF: revise seq
110 DD 10.01.28 verified by:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|--|------------------------|---------------|-------------|--|------------------|-----------------|--------------------|----------------|--------------------------------------|--------------|----------------------|----------------|--------|
| D2232-3  Basket Hinge | | Manufactured | No | | | 100 | Each | 8.0000 | 2 | 2 | | PMB 11/09/16 | |
| | | | | <u>Location</u> WA005 1372929 69211 | | | | | <u>Loc Qty</u> 8 8 | | <u>Loc Code</u> 2 | | |
| D2235-1  Basket Rib | | Manufactured | No | | | 100 | Each | 14.0000 | 1 | 1 | | PMB 11/09/16 | |
| | | | | <u>Location</u> WA 69651 WA005 73202 66895 | | | | | <u>Loc Qty</u> 10 10 4 4 | | <u>Loc Code</u> 1 | | |
| D2327-3  Spacer Bushing | | Manufactured | No | | | 100 | Each | 8.0000 | 2 | 2 | | PMB 11/09/16 | |
| | | | | <u>Location</u> WA005 137296 70724 | | | | | <u>Loc Qty</u> 8 8 | | <u>Loc Code</u> 2 | | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|--------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE / | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Tuesday, June 21, 2011 8:49:54 AM

Page 2

Work Order ID: 71015

Parent Item: D3265-041

Parent Item Name: Basket Base Assembly

Start Date: 6/21/2011

Required Date: 6/27/2011

Start Qty: 1.00

Required Qty: 1.00

D2581

Manufactured No

100

Each

70.0000

2

2



Mounting Bracket



PMB 11/09/16

Location

Loc Qty

Loc Code

WA

B 73079

70

2

68964

6

69258

28

69739

36

D3442-5

Manufactured No

100

Each

46.0000

4

4



Shim



PMB 11/09/16

Location

Loc Qty

Loc Code

WA005

46

33282

46

D3826-041

Manufactured No

100

Each

8.0000

2

2



Rib / Gusset Assembly



PMB 11/09/16

Location

Loc Qty

Loc Code

WA005

B 71805

8

2

67464

2

70117

6

D3833-1

Manufactured No

100

Each

9.0000

2

2



Mesh (Base End Face)



PMB 11/09/16

Location

Loc Qty

Loc Code

WA

9

67459

9

72866

2

Tuesday, June 21, 2011 8:49:54 AM

Shop Packet Print

Page 2

55 5/8 x 27 1/2

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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NOTE: Date & initial all entries

Picklist Print

Tuesday, June 21, 2011 8:49:54 AM

Page 3

Work Order ID: 71015

Parent Item: D3265-041

Parent Item Name: Basket Base Assembly

Start Date: 6/21/2011

Required Date: 6/27/2011

Start Qty: 1.00

Required Qty: 1.00

M304EX0.75-16F

Purchased

No

100 sf

572.1484

26

27.36842



Expanded Metal Flat SS



PMB 11/09/16

Location

Loc Qty

Loc Code

MAT

38.2107

117708

38.2107

WA

118.597

533.9377

27.36842

115012

95

117197

102.9036

117455

16.0341

117896

320

M304TS0.750W.065

Purchased

No

100

f

565.5786

18.3

19.26316



304 SQ Tube .75x.75x.065W



PMB 11/09/16

Location

Loc Qty

Loc Code

MAT018

451.7236

117598

374.0249

117636

77.6987

WA007

113.8549906

116267

99.549272

116763

14.3057186

M118773

19.26316

Tuesday, June 21, 2011 8:49:54 AM

Shop Packet Print

Page 3

38 3/8 X 56 1/4

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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NOTE: Date & initial all entries

1.02 x 3.02

| QTY -041 | PART NUMBER | DESCRIPTION |
|-------------|-------------|------------------|
| X | D3265-041 | BASKET ASSEMBLY |
| 2 | D2232-3 | HINGE PLATE |
| 4 | D2235-1 | RIB |
| 4 | D2325 | SUPPORT GUSSET |
| 2 | D2327-3 | BUSHING |
| 2 | D2581 | MOUNTING BRACKET |
| 2 | D3265-1 | RIB |
| 2 | D3265-3 | RIB |
| 2 | D3265-5 | RIB |
| 2 | D3442-5 | SHIM |

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 71015
pl 11-06-21

DEO ATTACHED

RELEASED
08-09-01/11/11



NOTES:

- 1) FRAME MATERIAL: AISI 304/316 SS, 3/4 x 3/4 x 0.065 WALL SQUARE TUBING
REF. DART SPEC M304TS0.750W.065
- 2) MESH MATERIAL: 3/4-16F EXPANDED SS
REF DART SPEC M304EX0.75-16F
- 3) FINISH: POWDER COAT ASSEMBLY GLOSS WHITE (4.3.5.2) PER DART QSI 005 4.3
- 4) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) WEIGHT: N/A
- 9) WELD PER DART QSI 004

| | | | |
|------------|---|--|--------------|
| C | DRAWING UPDATED TO CURRENT STANDARDS. SHT 4 ADDED. RIB MATERIAL WAS 0.060 THICK. SHT 2 ZONE D5 25.63 DIMENSION WAS 27.63. | AJS | 08.08.14 |
| B | INCORPORATED A1. ADD SHIM UNDER HINGES. ADD HOLES FOR SPLIT LID BASKETS. | PH | 05.06.08 |
| A | NEW ISSUE | CP | 04.02.02 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | DS | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | AJS | | |
| CHECKED | <i>[Signature]</i> | DRAWING NO. | REV. C |
| MFG. APPR. | <i>[Signature]</i> | D3265 | SHEET 1 OF 4 |
| APPROVED | <i>[Signature]</i> | TITLE | SCALE |
| DE APPR. | <i>[Signature]</i> | BASKET BASE ASSEMBLY (350) | NTS |
| DATE | 08.08.14 | COPYRIGHT © 2004 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small> | |

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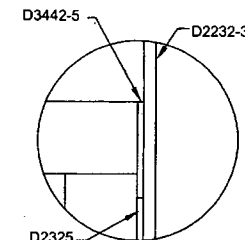
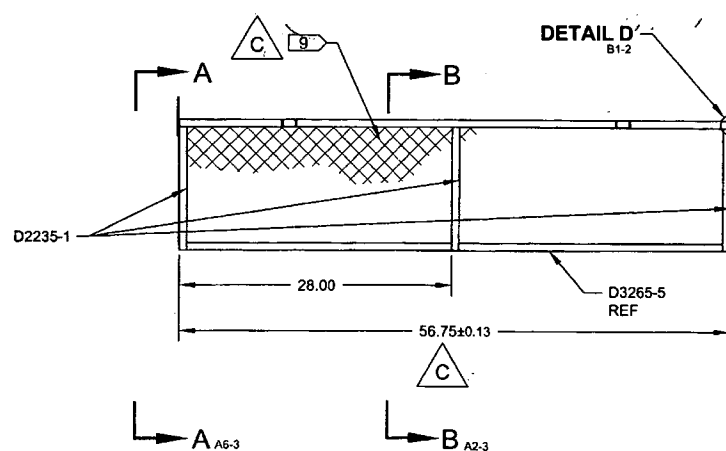
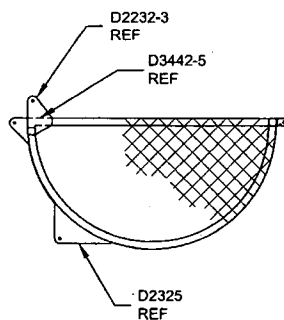
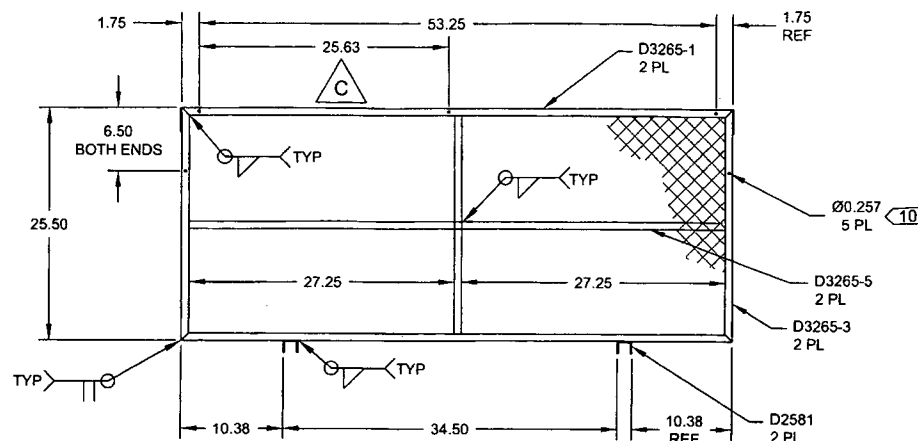
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



DETAIL D C4-2
(BOTH ENDS)
SCALE 10X

BASE ASSEMBLY NOTES:

- 1) FRAME MATERIAL: SEE SHEET 1
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) WELD PER DART QSI 004
- 9) SKIN INSIDE SURFACE OF BASKET WITH EXPANDED STEEL MESH.
TACK WELD EACH END OF STRAND TO FRAME.
- 10) DRILL WHEN ASSEMBLING WITH D3267-041/-043 LID ONLY.

D3265-041 BASKET BASE ASSEMBLY

| | | | |
|--|--------------------|--|--------------|
| DESIGN | DS | DART AEROSPACE LTD | |
| DRAWN | AJS | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | <i>[Signature]</i> | DRAWING NO. | REV. C |
| MFG. APPR. | <i>[Signature]</i> | D3265 | SHEET 2 OF 4 |
| APPROVED | <i>[Signature]</i> | TITLE | SCALE |
| DE APPR. | <i>[Signature]</i> | BASKET BASE ASSEMBLY (350) NTS | |
| DATE | 08.08.14 | COPYRIGHT © 2004 BY DART AEROSPACE LTD | |
| THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | | | |

DEO ATTACHED
RELEASED
[Signature]

8 7 6 5 4 3 2 1

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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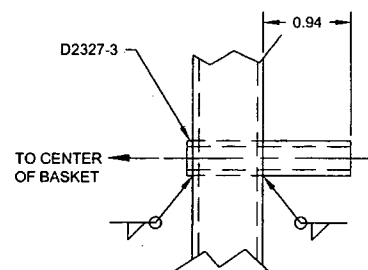
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

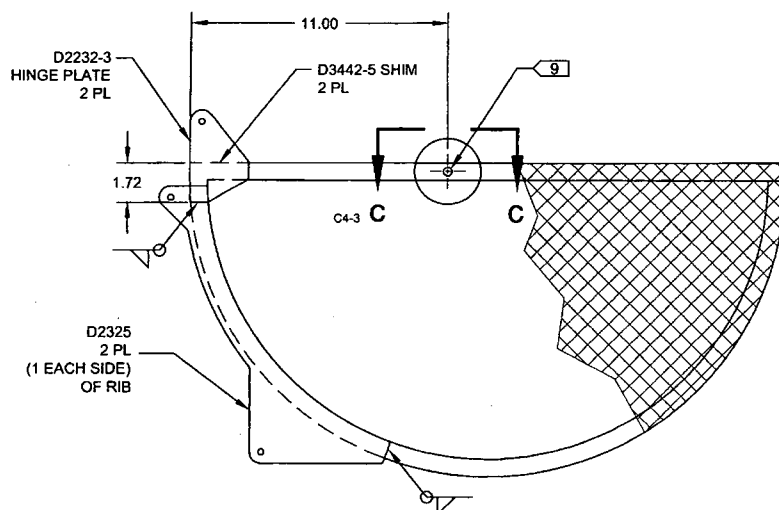
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NOTE: Date & initial all entries

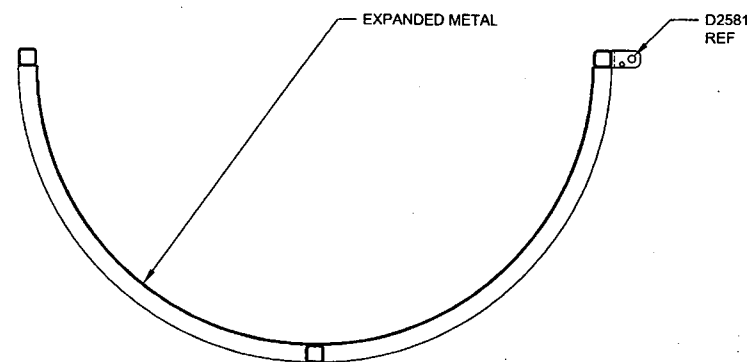
8 7 6 5 4 3 2 1



VIEW C-C 87-3
2 PL
SCALE 4X
ROTATED 90° CCW



SECTION A-A A5-2
2 PL
(BOTH END RIBS)



SECTION B-B A4-2
2 PL
(BOTH CENTER RIBS)

DEO ATTACHED
RELEASED
08-09-04/111

NOTES:

- 1) MATERIAL: SEE SHEET 1
- 2) FINISH: SEE SHEET 1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) WELD PER DART QSI 004
- 9) DRILL 3/8 HOLE AND INSTALL D2327-3 USING CLOSEST SPACE IN EXPANDED METAL FOR HOLE LOCATION BOTH ENDS

w/o 7/10/15

| | | | |
|---|--------------|--|--------------|
| DESIGN | DS | DART AEROSPACE LTD | |
| DRAWN | AJS | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | W | DRAWING NO. | REV. C |
| MFG. APPR. | W | D3265 | SHEET 3 OF 4 |
| APPROVED | W | TITLE | SCALE |
| DE APPR. | W | BASKET BASE ASSEMBLY (350) NTS | |
| DATE | 08.08.14 | COPYRIGHT © 2004 BY DART AEROSPACE LTD | |
| THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD | | | |

8 7 6 5 4 3 2 1

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

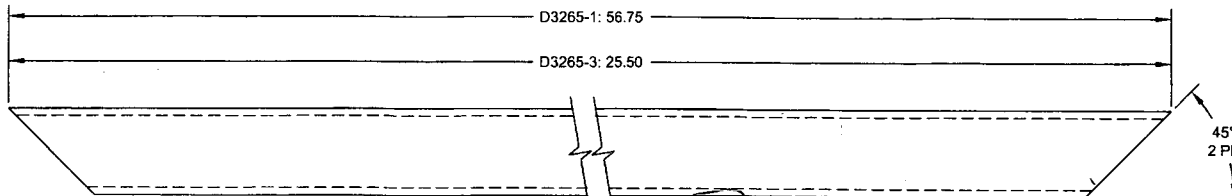
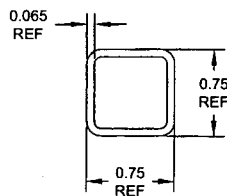
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

D

D



D3265-1 RIB

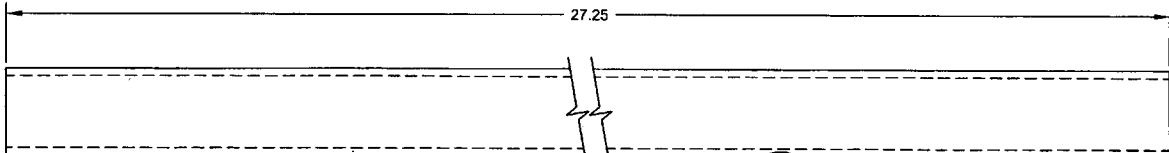
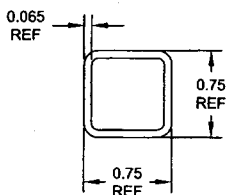
2x

D3265-3 RIB

2x

C

C



D3265-5 RIB

2x

B

B

DEO ATTACHED
RELEASED

NOTES:

- 1) FRAME MATERIAL: SEE SHEET 1
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

| | | | |
|------------|----------|---|--------------|
| DESIGN | JB | DART AEROSPACE LTD | |
| DRAWN | AJS | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | RL | DRAWING NO. | REV. C |
| MFG. APPR. | BP | D3265 | SHEET 4 OF 4 |
| APPROVED | 11 | TITLE | SCALE |
| DE APPR. | 11 | BASKET BASE ASSEMBLY (350) | NTS |
| DATE | 08.08.14 | COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD | |

8 7 6 5 4 3 2 1

A

A

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

| | | | | | | | |
|-----------------------------|-------------------------------------|----------------------------------|---|--|--------------------------------|---------------------------|--------------|
| DRAWING NO. D3265 | TITLE BASKET BASE ASSEMBLY (350) | REV. C | DART AEROSPACE LTD ENGINEERING ORDER | | D.E.O. NO. D3265-C-1 | SHEET NO. SHEET 1 OF 2 | SCALE NTS |
| DRAWN <i>[Signature]</i> | CHECKED <i>PH</i> | MFG. APPR. <i>[Signature]</i> | APPROVED <i>[Signature]</i> | | DE APPR. <i>[Signature]</i> | | |
| DATE 09.04.16 | DATE 09.04.16 | DATE 09.04.16 | DATE 09.04.16 | | DATE 09.04.16 | | |

SHEET 1, MODIFY PARTS LIST AS FOLLOWS:

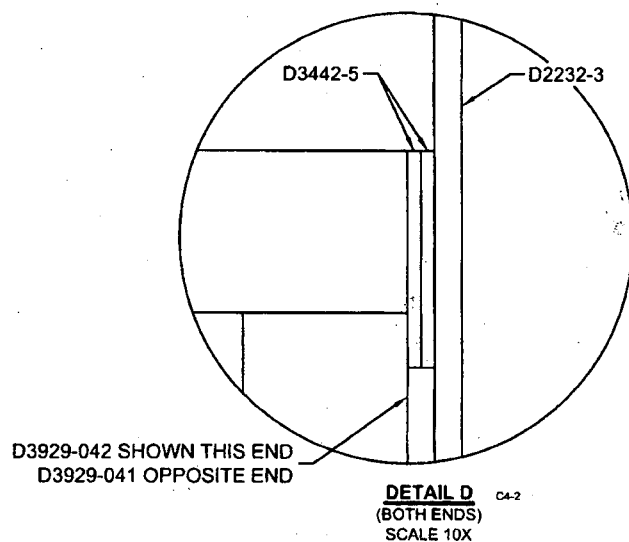
IS:

| QTY -041 | PART NUMBER | DESCRIPTION |
|-------------|-------------|-----------------|
| X | D3265-041 | BASKET ASSEMBLY |
| 3 | D2235-1 | RIB |
| 2 | D3929-041 | GUSSET ASSEMBLY |
| 2 | D3929-042 | GUSSET ASSEMBLY |
| 4 | D3442-5 | SHIM |

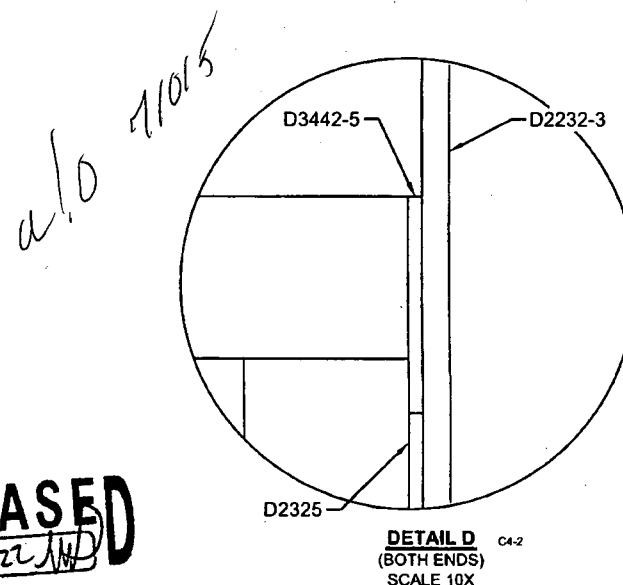
WAS:

| QTY -041 | PART NUMBER | DESCRIPTION |
|-------------|-------------|-----------------|
| X | D3265-041 | BASKET ASSEMBLY |
| 4 | D2235-1 | RIB |
| 4 | D2325 | SUPPORT GUSSET |
| 2 | D3442-5 | SHIM |

SHEET 2, MODIFY DETAIL D AS SHOWN:



RELEASED
01/04/22



| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

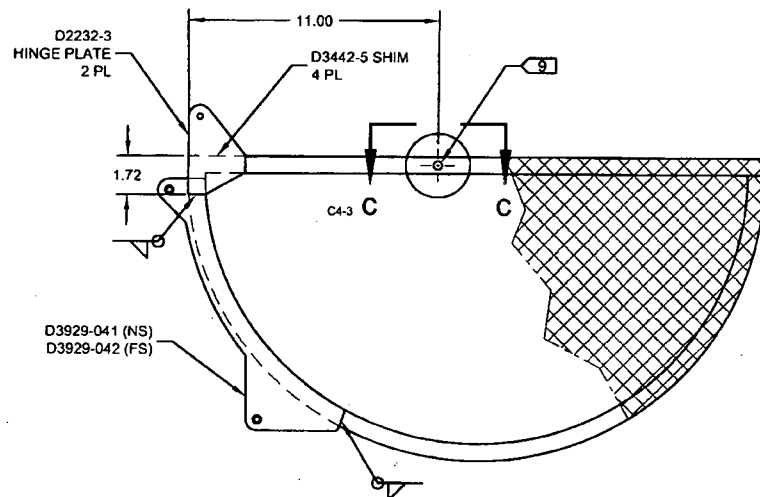
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

| | | | | | | |
|----------------------|-------------------------------------|-------------------------|---|-------------------------|---------------------------|--------------|
| DRAWING NO. D3265 | TITLE BASKET BASE ASSEMBLY (350) | REV. C | DART AEROSPACE LTD ENGINEERING ORDER | D.E.O. NO. D3265-C-1 | SHEET NO. SHEET 2 OF 2 | SCALE NTS |
| DRAWN <i>B</i> | CHECKED <i>PH</i> | MFG. APPR. <i>AD</i> | APPROVED <i>HH</i> | DE APPR. <i>HH</i> | | |
| DATE 09.04.16 | DATE 09.04.16 | DATE 09/04/17 | DATE 09.04.17 | DATE 09.04.17 | | |

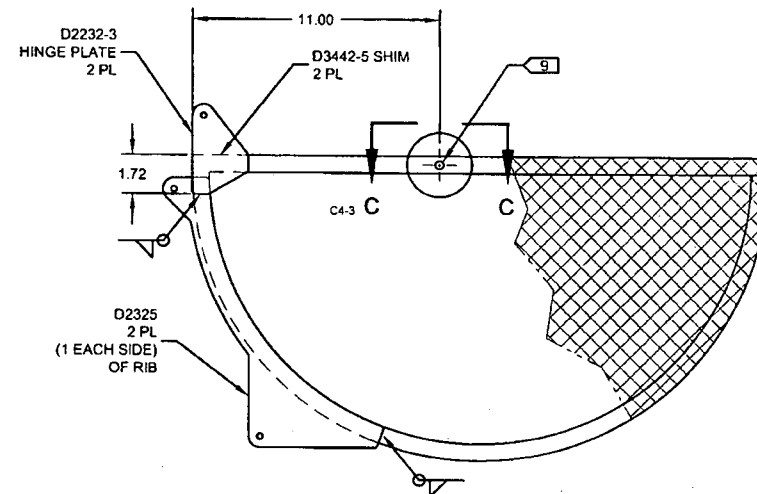
SHEET 3, MODIFY SECTION A-A AS SHOWN:

IS:



SECTION A-A A5-2
2 PL
(BOTH END RIBS)

WAS:



SECTION A-A A5-2
2 PL
(BOTH END RIBS)

RELEASED
09/04/2017

u b 71015

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries